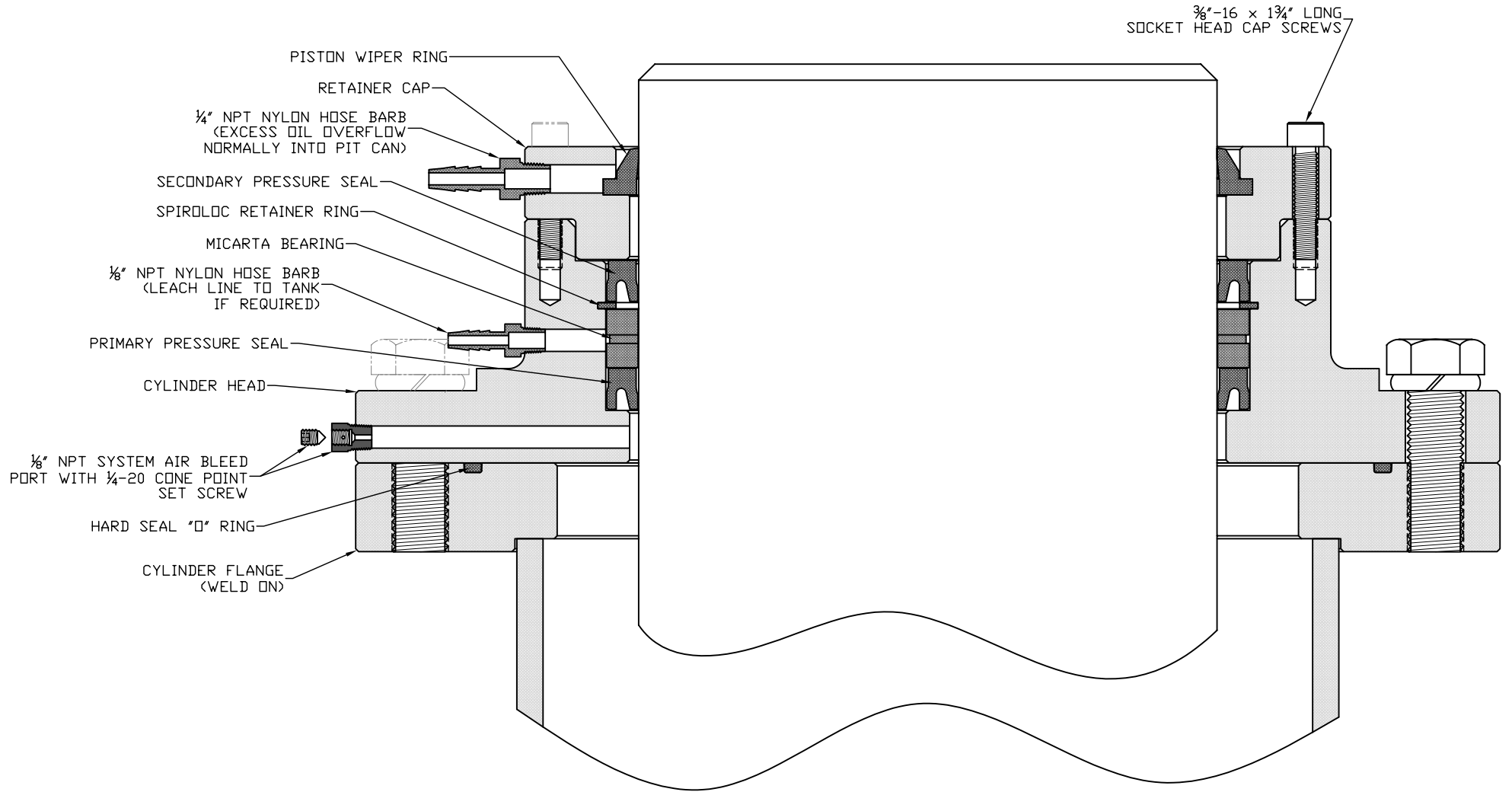


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LVL	ECN	DATE	DESCRIPTION	BY
A	N/A	01.09.20	INITIAL RELEASE	SAM
B	JEFF GRISAN	11/07/06	ALL PARTS DRAWN TO SCALE AND LABELED, INSERTED NEW TITLE BLOCK.	MLJ JG



TOLER. 3PL. ± .005"	FRACTION ± 1/32"
TOLER. 2PL. ± .015"	ANGLE ± 2°
MATERIAL:	
N/A	
FILE: ..\PRODENG\SK\SK10080.DWG	

**CEMCO**  
ELEVATOR SYSTEMS

2801 TOWNSHIP LINE RD. HATFIELD, PA 19440-0500

TITLE:					CEMCO FLANGED HEAD				
DRAWN:	DATE:	SIZE:	DWG NO.:	REV.:					
SAM	01.09.20	A	SK-10080	B					
CHECKED:	DATE:	SCALE: NTS			SHEET 1 OF 1				

## Packing Procedures

### Flanged Head

- Unscrew wiper retainer ring
- Remove wiper from retainer ring
- Remove head bolts and head
- Remove secondary pressure seal from cylinder head
- Remove spiroloc retainer ring
- Remove micarta bearing
- Remove primary pressure seal

### Install new packing- lettering should be facing up

- Install bottom seal into cylinder head-**lettering up**
- Replace micarta bearing
- Install spiroloc retainer ring
- Install top seal- **lettering up**
- Replace wiper in retainer ring
- Replace O-ring on cylinder flange
- Coat the packing with oil or grease to facilitate replacement of the head
- Using bridge plate, or similar tool, install cylinder head onto top of piston
- Screw retainer ring onto cylinder head using spanner wrench to tighten