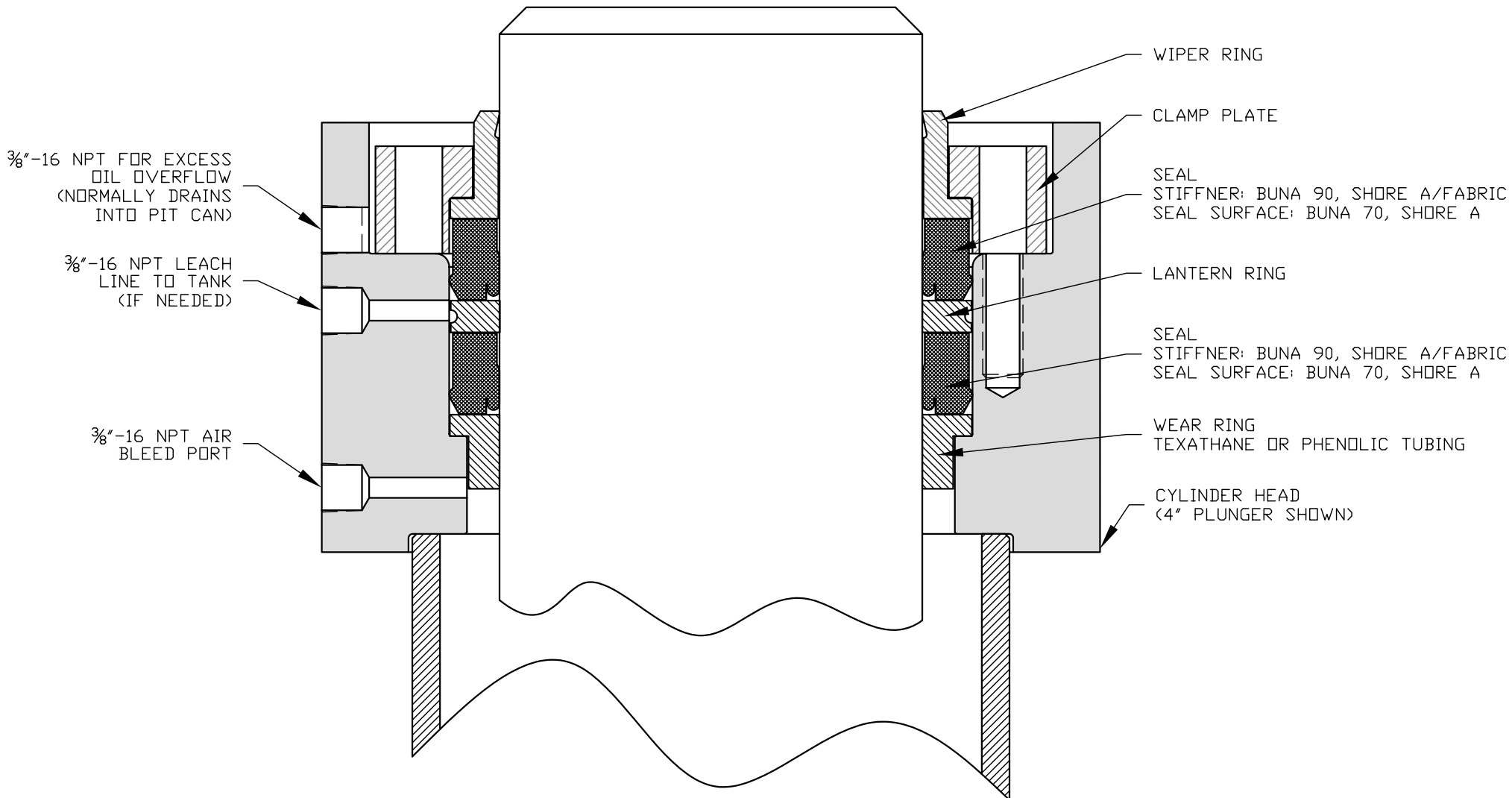


This print is furnished with the understanding that it will be used as a record or to identify or inspect parts and for other information purposes and not to manufacture or procure the manufacture of the parts shown in this print from any source other than CEMCOLIFT Inc. except with the prior written consent of CEMCOLIFT Inc.

LVL	ECN	DATE	DESCRIPTION	BY
A	N/A	11/08/05	INITIAL RELEASE	MLJ



TOLER. 3PL. ± .005"	FRACTION ± 1/32"
TOLER. 2PL. ± .015"	ANGLE ± 2'
MATERIAL:	
N/A	
FILE: ..\PRODENG\SK\SK10464.DWG	



TITLE: CROSS SECTION 100mm 2-SEAL WELDED HEAD					
DRAWN: MLJ	DATE: 11/08/05	SIZE: A	DWG NO. SK-10464	REV. A	
CHECKED: JG	DATE: 11/09/05	SCALE: 3/4" = 1"		SHEET 1 OF 1	

Packing Procedures

100mm 2-Seal weld-on head

- Remove clamp plate
- Remove wiper ring
- Remove secondary pressure seal
- Remove lantern ring
- Remove primary pressure seal
- Remove wear ring

Installing new packing

- Inspect piston for scores and possible defects due to wear
- Install wear ring over piston
- Coat the packing with oil or grease to facilitate replacement
- Install primary pressure seal-**lettering up**
- Install lantern ring
- Install secondary pressure seal-**lettering up**
- Install wiper ring
- Install clamp plate and tighten to secure packing